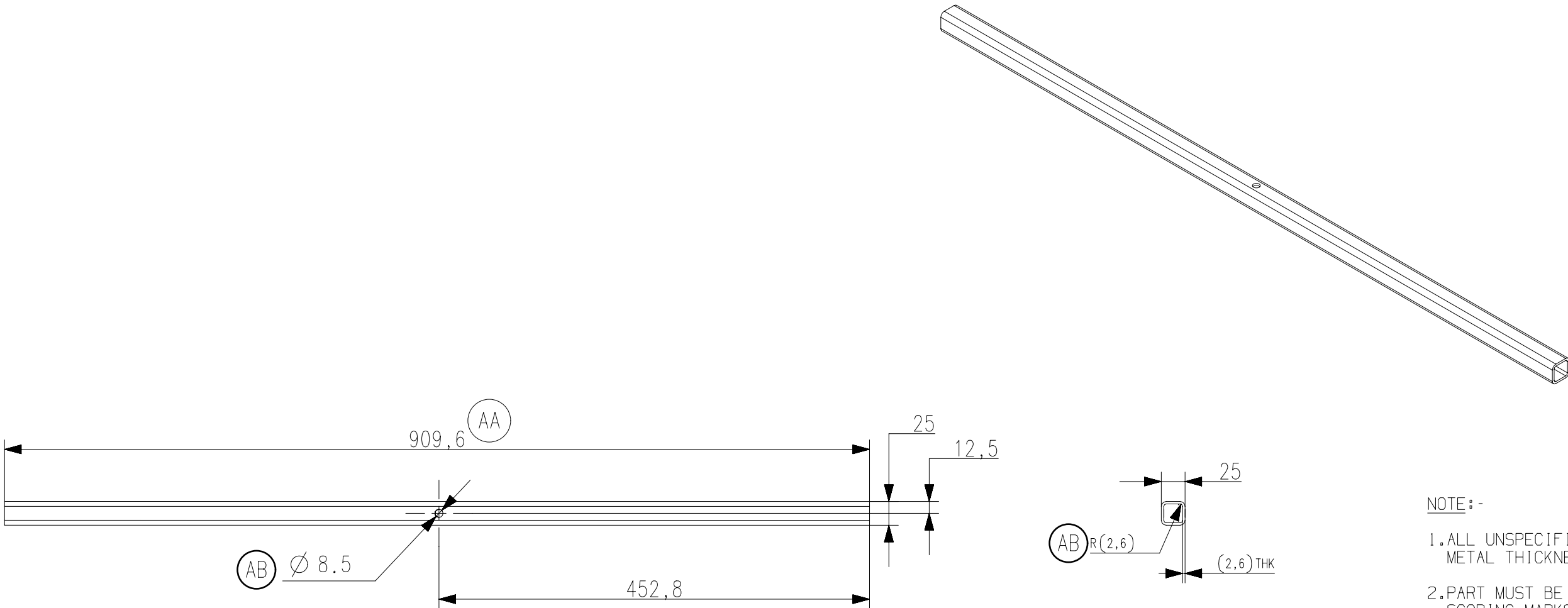




- NOTE :-
1. ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
 2. PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.
 3. PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMOEFACTIIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

ECN19P004158	AB		HOLES ADDED AS PER CDM FEEDBACK,WEIGHT UPDATED	HARI	TVK	VB	31/01/18
ECN18P003192	AA		DIMN 909.6 WAS 914.6	HARI	TVK	VB	03/04/2018
E.R.NO.	LET	LOC	REVISIONS	DSNF	CKR.	APPR.	DATE

<SC> :SIGNIFICANT CHARACTERISTICS										▽:CRITICAL CHARACTERISTICS											
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.											
UNSPECIFIED TOLERANCES 1. FORMING TO FORMING UPTO 500 ± 0.5 ABOVE 500 ± 0.8 2. CD BETWEEN HOLES IN ONE PLANE ± 0.2 IN DIFF PLANES ± 0.5 3. FORM TO PIERCE ± 0.5 4. ANGULAR TOLERANCE ± 1° 5. HOLE SIZES +0.2/-0 6. SLOT SIZES ± 0.8 7. GENERAL TOLERANCES UP TO 300 ± 0.8 ABOVE 300 ± 1.0 8. FLANGE WIDTH +1.0/-0.7 9. JOGGLE DEPTH +0.3/0										E.R. / PROC.REQ.NO : ER19C0005837					PART NO. : 007643904U1						
										PART NAME : TUBE 25 × 25											
										MATERIAL : SQUARE TUBE MFD-YST 210- HF - ERW - 25*25*2.6-AS PER M&M STD G-00-2190					HEAT TREATMENT : -----						
												NAME		SIGN		DATE		FIRST USED TRCR. MODEL			
										CAD ENGG.		HARI				22/02/2018		MSTAR P2			
DESIGNER		HARI				22/02/2018		SCALE 1 : 5													
CHECKER		TVK				22/02/2018		SHEET 1 OF 1													
APPR.BY		VB				22/02/2018		UNIT QTY. : 2/TR													
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY					WEIGHT : 1.538 kg.											
IF IN DOUBT, ASK			DO NOT SCALE			DRG SIZE : A3			ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE No							